

Date: Tuesday, 19/08/2008 4:03:54 PM
User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: SPRING		
Job Number	: 41427			Part Number	: D2373		
Estimate Number	: 12151			Drawing Number	: D2373 REV A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 19/08/2008	S.O. No.	:	Drawing Revision	: A		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: SMALL /MED FAB	Due Date	: 15/09/2008		
Previous Run	: 36922			Qty:	10	Um:	Each
Written By	:			Comment	: Est. Rev B 99.04.12 Updated from hand written IPP DM		
Checked & Approved By	: <u>JL 08-8-19</u>						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MSS025	Spring Steel 0.025 thick
<p>Comment: Qty.: 0.2407 f(s)/Unit Total : 2.4066 f(s) * Spring Steel 0.025 thick Material : Spring Steel, 0.025" thick Batch <u>M100650</u></p> <p><i>E8/08/10/22</i></p>		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
<p>Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut blanks: 2.75: long x 0.375" wide Drill hole as per Dwg D2373 Deburr Form as per Dwg D2373</p> <p><i>E8/08/10/22 (10)</i></p>		
3.0	QC5	INSPECT WORK TO CURRENT STEP
<p>Comment: INSPECT WORK TO CURRENT STEP</p> <p><i>S 08/10/22 (10) x10</i></p>		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
<p>Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST33</u></p> <p><i>E8/08/22 (10)</i></p>		
5.0	QC21	FINAL INSPECTION/W/O RELEASE
<p>Comment: FINAL INSPECTION/W/O RELEASE</p> <p><i>08/10/23 off</i></p>		
<p>Job Completion</p> <p><i>MF 08/10-2</i></p>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

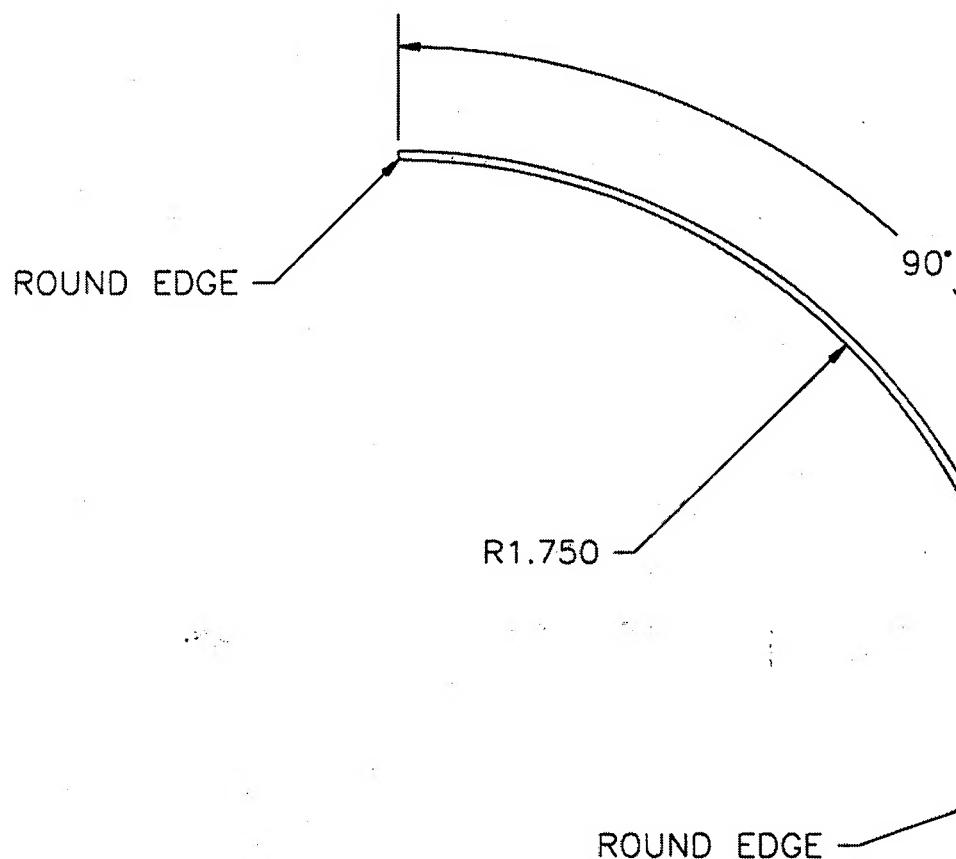
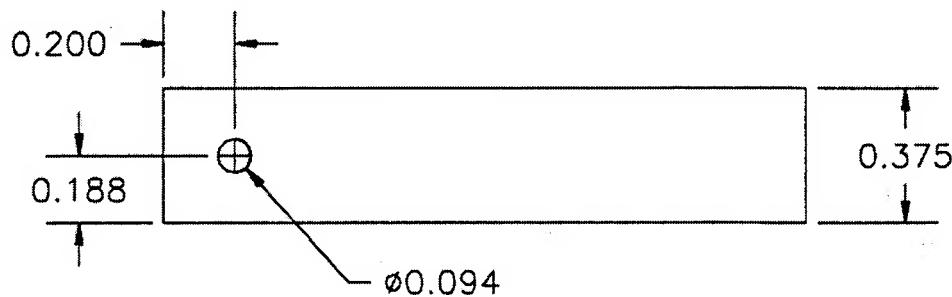
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DARTA COPY IS
MADE

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED <i>Bow</i>	APPROVED <i>Q</i>	D2373	SHEET 1 OF 1
DATE 95:02:23		TITLE SPRING	SCALE 2:1



MATERIAL: SPRING STEEL 0.025 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *41427*